



## Q1327 Pipe Threading Lathe

**Specifications**

**Spindle bore:270**

**swing over bed: 1000mm**

**workpiece length: 1500mm**

Model	Q1313	Q1319	Q1322	Q1327	Q1343
Max swing over bed(mm)	630	630	630	1000	1000
Max outer dia. Of pipe being turned(mm)	126	190	220	260	426
Max workpiece length(mm)	1500	1500	1500	1500	1500
Hole through spindle	130	200	225	270	440
No. of spindle speed changes(steps)	18	12	12	12	9
Range of spindle speed changes(r/min)	12-640	24-300	24-300	16-380	4.9-180
Range and no. of metric thread(mm)	1-14/24kinds	1-14/24kinds	1-14/24kinds	1-30/30kinds	1-12/16kinds
Range and no. of whitworth thread(t.p.i)	28-2/40kinds	28-2/40kinds	28-2/40kinds	28-1/27kinds	24-2/17kinds
Power of main motor(kw)	7.5	7.5	7.5	22	22