

C0632D/C0636D lathe

FEATURE:

- No change gear in tool box
- The thread category complete, not only cutting metric thread and imperial thread, but also cutting diametral thread and module thread
- Minimum Cross feed 0.01 mm/rev, Minimum Longitudinal feed 0.046 mm/rev

Model No.	C0632D	C0636D
Specifications		
Distance between centers	750/1000 mm	
Swing over bed	330 mm	360 mm
Swing over gap	476 mm	502 mm
Swing over cross slide	198 mm	224 mm
Bed width	186 mm	
Taper of spindle bore	MT5	
Spindle bore	38 mm or 51 mm	
Spindle nose	D1-4 or D1-5	
Step of spindle speeds	8	
Range of spindle speeds	70-2000 r/min.	
Range of cross feeds	0.01-0.703 mm/rev/32	
Range of longitudinal feeds	0.046-3.249 mm/rev/24	
Range of inch threads	4-112 T.P.I/42	
Range of metric threads	0.1-7 mm/44	
Range of moduler threads	0.1-1.75 M.P/34	
Range of diametrical threads	16-112 D.P/25	
Top slide travel	95 mm	
Cross slide travel	170 mm	
Tailstock quill travel	100 mm	
Taper of tailstock quill	MT3	
Main motor	1.5 kw	
Packing size	168x76x158 cm (750mm) 193x76x153 cm(1000mm)	
Net weight	510 kg (750 mm) 540 kg (1000 mm)	

Standard Accessories	Optional Accessories	
3-jaw chuck (160mm)	Quick change tool post	
4-jaw chuck (200mm)	Turning tools	
Face plate (250mm)	Micro carriage stop	
Steady rest	Halogen work lamp	
Follow rest	Leadscrew cover	
Splash guard	Chuck guard	
Stand & oil tray	Tool post cover	
Toolbox & tools	Digital readout system	
Coolant system	Taper turning attachment	
Foot brake	Collet attachment	