

## Q31 Rotary Drum Series

This machine cleans the workpieces in the shot blast cabinet by bullets shot towards them with impeller revolving at high speed. It is suitable for sand removing rust and descaling and surface hardening of small casts, forged or stamping pieces, it has dust-collection device and good separation, can control the machine stopping automatically, it is easy to operate and maintain.

No.	Type		Q3110A	Q3113
	description			
1	The Diameter of barrel	mm	1000	1300
2	Limit load	kg	300	700
3	productivity	kg/h	600-1500	2500-3500
4	power (not including the dust removal system)	kw	11.9	14.5
5	Max.load weight of components	kg	15	20
6	Rotary speed of barrel	r/min	3	2.5
7	Shot blasting capability	kg/min	100	160
8	Air required for dust collection	m3/h	2000	2000
9	Dust removal effectivity	%	99	85
10	Machine size	mm	3400x2165x3370	2550x2341x2250