

External Pipe Series

The machine is suitable for large and medium-sized steel surface cleaning and strengthening. After cleaning the surface tensile steel after the compressive strength obviously improved. This machine is through continuous conveying workpiece, roller, mobile edge, high production efficiency, cleaning effect is good.

chamber size	Φ300×5000mm(long)	Shot device number	2
Roller speed	1-5m/ (Frequency conversion)	Shot is power	11kw×2
Workpiece size	Φ0.8-Φ1.2mm	Shot quantity	250kg/min×2
First shot amount	800kg	Impeller diameter	Φ250mm
Feeding roller in length	5000mm	Running speed	2930r/min
Roller size	400mm	Aerosol propellant speed	60-70m/s
Carry weight	30kg/m	Hoist power	3kw
Cycloidal reducer power	2.2kw	Ascension is	30/h
The filter bag	36article	Separate quantity	30t/h
Filter bag specifications	Φ120×1500mm(long),	Vertical helical power	3kw
Handling volume	9800m ³ /h	throughput	30t/h
Dust electromotor power	5.5kw	Total power	≈37kw
Vibrating motor power	0.75kw	Equipmentconfiguration dimensions	15000×4600×5000mm