

Catalogo JPG TOOLS Maquinaria Industrial

## T170A T200A T250A Vertical Fine Boring Machine

## **★**Characteristic

- •Stepless of spindle turning ,feeding
- •Rotating speed and feed of spindle is free-setup, automatical retuning of spindle can be realized
- •Longitudinal and cross movement of table
- •Complete set of accessories of boring, drilling & reaming and easy exchange
- Spindle fast centering device
- •Tool measuring device
- •Boring depth control device
- Table with digital readout for jig borer machine

Parameter							
Parameter			T170A	T200A	T250A		
Max. boring diameter		Mm	φ170	φ200	φ250		
Max. boring depth		Mm	400	500	500		
Max. drilling& reaming diameter		Mm	φ30	φ30			
Spindle speed		r/min	120-860	120-860			
Feeding of the spindle		Mm/min	14-900	14-900			
Rapid moving speed of the spindle		Mm/mim	900	900			
Spindle travel		Mm	700	700			
Distance between spindle end face and table		Mm	0-700	0-700			
Distance between spindle axis and carriage vertical plane		Mm	350	350			
Max. longitudinal travel of the working table		Mm	1500	1500			
Max. cross travel of the working table		Mm	200	200			
Worktable size(W*L)		Mm	500*1250	500*1500	500*1500		
Quantity of "T" slot		Qua.	5	5			
Dimensional precision of boring hole			H7	H7			
Machining precision	Roundness	Mm	0.005	0.005			
	Cylindricity	Mm	0.01/300	0.01/300			
Boring surface roughness		Um	Ra2.5	Ra2.5			
Main motor power		Kw	3	3			

## **★**Parameter

Overall dimensions (L*W*H)	Cm	260*163*230			
Packing dimensions(L*W*H)	Cm	225*190*227			
N.W./G.W	kg	3300/3600	3500/3800	3500/3800	
Remark	You can buy relative accessories to upgrade your machine. T series +TX PLC+Grinding head $\varphi$ 250 UPGRADE TX series. T series +TXM PLC+Grinding head $\varphi$ 250 +Grinding head $\varphi$ 320 +Cooling tank+Protecting panel +AC Contactor UPGRADE TXM series				