



3MB9817 VERTICAL CYLINDER HONING MACHINE

Application and features:The machine is mainly used for honing single line engine cylinders and V-engine cylinders of automobiles motor cycles and tractors and also for other machine element holes.

- ※ The machine table can shift of the fixture change 0°、30°、45°.
- ※The machine table is easily up and down manually 0-180mm.
- ※Reverse precision 0-0.4mm.
- ※Select mesh-wire degree 0°-90° or non-mesh-wire.
- ※Reciprocating speed of up and down 0-30m/min.
- ※The machines reliable performance widely use honing, easy operation and high productivity.
- ※Good rigidity, amount of cutting.

No	Item	Unit	Technical Specification
1	Max diameter of hold honed	mm	35-170
2	Max depth of hole honed	mm	320
3	Spindle speed(4spets)	mm	120,160,225,290
4	Stork(3spets)	a/min	35,44,65
5	Power of main motor	Kw	1.5
6	Power of cooling pump motor	Kw	0.125
7	Machine working inside cavity dimensions LxW	mm	1400x870
8	Overall dimensions LxWxH	mm	1640x1670x1920
9	Machine Weight	Kg	1000