



2M2217 VERTICAL HONING MACHINE

APPLICATION AND FRATURES

The Machine is mainly used for horing holes of cylinder body and sleeve for engines and other accurate holes.

Advanccd-design and steady function;

Stepless of spindle turning feeding;

Specification:

MAIN SPECIFICATIONS

Honing diameter range		Φ40~Φ170mm
max.honing depth		320mm
Telescopic length of spindle connecting rod		120mm
Spindle speeds(four steps)		115,160,225,320rev/mm
Spindle alternating motion speed(stepness)		3~18m/min
Max.spindle travel		300mm
Distance from spindle axis to column vertical plane		300mm
Dimensions of the surface		400x1000mm
Table longitudinal travel		800mm
Machining accuracy	Dimension accuracy	0.0025mm
	Roundness	0.003mm
	roughness	Ra0.2
Overall Dimensions(LxWxH)		1900x1210x1988mm3
N.W./G.W.		2000kg/2500kg
Paking Dimensions (LxWxH)		1410x1590x2170mm3

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