



## WM250V Lathe machine

### FEATURE:

- V-way bed is hardened and precision ground.
- MT4 spindle gets more capacity.
- Easy operating gearbox.
- T-slotted cross slide.
- Adjustable gibs for slideways.
- Right and left hand threads cutting is available.
- Tailstock can be offset for turning tapers.
- Tolerance test certificate, test flow chart included.

Model No.	WM250V
<b>Specifications</b>	
Distance between centers	400/550/750 mm
Swing over bed	250 mm
Swing over cross slide	145 mm
Width of bed	135 mm
Taper of spindle bore	MT4
Spindle bore	26 mm
Number of spindle speeds	Variable speed
Range of spindle speeds	50-2000 rpm
Range of longitudinal feeds	0.07-0.20 mm/r
Range of inch threads	8-56 T.P.I
Range of metric threads	0.4-3.5 mm
Top slide travel	50 mm
Cross slide travel	115 mm
Tailstock quill travel	70 mm
Taper of tailstock quill	MT2
Motor	750W(DC)
Packing size	1100/1250/1500x560x570 mm
Net weight	110/120/140 kg

Standard Accessories	Optional Accessories
3-jaw chuck (125mm)	4-jaw chuck (125mm)

Splash guard	Backplate
Chip tray	Follow rest
Toolbox & tools	Steady rest
Speed counter	Face plate (240mm)
	ER25 collet chuck
	Collet holder
	Turning tools
	Quick change tool post
	Threading dial
	Stand