



## X6432 Milling

MODEL	UNIT	X6432	X6436
TABLE SIZE	MM	1320x360	1600x360
TABLE TRAVEL	MM	1000 (longitudinal) 280/290 (power/manual) (cross) 400 (vertical)	1300 (longitudinal) 280/290 (power/manual) (cross) 400 (vertical)
NO./WIDTH/DISTANCE OF T-SLOT	MM	3-14-95	3-14-95
SPINDLE TAPER		ISO50	ISO50
SPINDLE SPEED RANGE	R/MIN	58-1800(H),60-1750(V)	58-1800(H),60-1750(V)
TABLE FEED SPEED RANGE IN (X,Y,Z) DIRECTIONS	MM/MIN	22-420 (50HZ) (X) 22-393(50HZ) (Y) 10-168(50HZ) (Z)	22-420 (50HZ) (X) 22-393(50HZ) (Y) 10-168(50HZ) (Z)
RAPID FEED	MM/MIN	1290 (50HZ) (X) 1205 (50HZ) (Y) 513 (50HZ) (Z)	1290 (50HZ) (X) 1205 (50HZ) (Y) 513 (50HZ) (Z)

DISTANCE BETWEEN SPINDLE AXIS AND TABLE SURFACE	MM	0-400	0-400
DISTANCE BETWEEN SPINDLE AXIS AND RAM SURFACE	MM	175	175
TABLE POWER FEED SPEED RANGE IN LONGITUDINAL,GROSS AND VERTICAL DIRECTION	MM/MIN	22-420(X); 22-393(Y); 10-168(Z)	22-420(X); 22-393(Y); 10-168(Z)
SWIVEL ANGLE OF TABLE		±35°	±35°
RAM TRAVEL	MM	500	500
MAIN MOTOR POWER	KW	4	4
OVERALL DIMENSION(L×W×H)	MM	2070*2025*2020	2070*2025*2020
NET WEIGHT	KG	2300	2300