

X6332ZB Milling

Drilling milling machine

Item	X6332Z
Max. drilling dia.	50mm
Max. automatic drilling dia.	14mm(cast iron)
Distance between spindle nose and table surface	180-580mm
Distance between spindle axis and column surface	200-780mm
Spindle speed range	90-2000r.p.m(V) 38-1310 r.p.m(H)
Spindle travel	120mm
Table size	1320x320mm
T-slot number/width/distance	3 / 14mm / 70mm
Milling head moving(vertical)	rectangular rail
Cross slide way	rectangular rail
Longitudinal slide way	dovetail rail
Table travel	800(750)x300mm
Main motor	2.2kw(V) 2.2kw(H)
Overall dimension	1710x1720x2330mm
Packing size (one set)	1750x1750x2250mm
Packing size (two sets)	2300x1750x2250mm
N.W./G.W. (one/two sets)	2000/2150kg(4000/4200kg)



X6332Z



Stepless variable milling head(3HP)

X6332ZB

Model	Unit	X6332ZB
Spindle taper		ISO40(V) ISO40(H)
Diameter of quill	mm	120mm
Distance from spindle to table	mm	90-490mm
Distance from horizontal spindle to table	mm	0-400mm
Distance from spindle to column	mm	200-700mm
Spindle speeds	r.p.m (8step)	90-2000r.p.m (V) (12step)40-1300r.p.m(H)
Spindle travel	mm	120mm
Feeding of quill		14mm
Max. drilling capacity of auto-feeding	mm	(3 step) 0.08 0.15 0.25
Head movement (L-R)		± 45°
Table size	mm	1250(1370)x320mm
Table travel(horizontal/cross/vertical)	mm	600(720)mm/300mm/400mm
Feeding range of longitudinal/cross travel	mm/min	22-555mm/min
X.Y-axis rapid feed speed	mm/min	1080mm/min
Z-axis rapid feed speed	mm/min	590mm/min
Z-axis motor power	W	750W
Max. weight of workpiece	kg	300kg
T-slot Number/width/distance	mm	3/14mm/70mm
Milling head moving(vertical)		rectangular rail
Cross slide way		rectangular rail
Longitudinal slide way		dovetail rail
Horse power for main motor		2.2kw(V) 2.2kw(H)
X.Y axis driving motor	W	750W
Overall dimension	mm	1700x1500x2270mm
Packing size(one/two sets)	mm	1680x1600x2250/2300x1600x2250mm
N.W./G.W.	kg	1550/1650kg(3100/3200kg)