



## X6332Z Milling

Specifications	X6332Z	
Max.drilling dia.	50	mm
Max.auto drilling dia.	14(铸铁cast iron)	mm
Spindle nose to table	180-580	mm
Spindle center to column surface	200-780	mm
Spindle speed range	90-2000(立V)/38-1310(卧H)	r.p.m
Spindle travel	120	mm
Table size	1320x320	mm
Table travel	800x300	mm
Overall dimensions	1710x1720x2330	mm
Main motor power	2.2	kw
N.W/G.W	2000/2150	kg

## Universal radial milling machine

Item	X6332Z
Max. drilling dia.	50mm
Max. automatic drilling dia.	14mm(cast iron)
Distance between spindle nose and table surface	180-580mm
Distance between spindle axis and column surface	200-780mm
Spindle speed range	90-2000r.p.m(V) 38-1310 r.p.m(H)
Spindle travel	120mm
Table size	1320x320mm
T-slot number/width/distance	3 / 14mm / 70mm
Milling head moving(vertical)	rectangular rail
Cross slide way	rectangular rail
Longitudinal slide way	dovetail rail
Table travel	800(750)x300mm
Main motor	2.2kw(V) 2.2kw(H)
Overall dimension	1710x1720x2330mm
Packing size ( one set )	1750x1750x2250mm
Packing size ( two sets )	2300x1750x2250mm
N.W./G.W. ( one/two sets )	2000/2150kg(4000/4200kg)



X6332Z



X6332ZB

Model	Unit	X6332ZB
Spindle taper		ISO40(V) ISO40(H)
Diameter of quill	mm	120mm
Distance from spindle to table	mm	90-490mm
Distance from horizontal spindle to table	mm	0-400mm
Distance from spindle to column	mm	200-700mm
Spindle speeds	r.p.m	(8step) 90-2000r.p.m (V) (12step)40-1300r.p.m(H)
Spindle travel	mm	120mm
Feeding of quill		14mm
Max. drilling capacity of auto-feeding	mm	(3 step) 0.08 0.15 0.25
Head movement ( L-R )		± 45°
Table size	mm	1250(1370)x320mm
Table travel(horizontal/cross/vertical)	mm	600(720)mm/300mm/400mm
Feeding range of longitudinal/cross travel	mm/min	22-555mm/min
X.Y-axis rapid feed speed	mm/min	1080mm/min
Z-axis rapid feed speed	mm/min	590mm/min
Z-axis motor power	W	750W
Max. weight of workpiece	kg	300kg
T-slot Number/width/distance	mm	3/14mm/70mm
Milling head moving(vertical)		rectangular rail
Cross slide way		rectangular rail
Longitudinal slide way		dovetail rail
Horse power for main motor		2.2kw(V) 2.2kw(H)
X.Y axis driving motor	W	750W
Overall dimension	mm	1700x1500x2270mm
Packing size(one/two sets)	mm	1680x1600x2250/2300x1600x2250mm
N.W./G.W.	kg	1550/1650kg(3100/3200kg)