



X6328C Miliing machine

Specifications	X6328C	X6328C-1
Table size	1200x280	1200x280
Table travel(Z.Y.Z)	620/260/400	620/260/400
T-slots(NO:/width/pitch	5/14/50	5/14/50
Spindle speed range	8 115~1750	16 80~5520
	12 45~1350	12 45~1350
Spindle taper	MT4 IS040	R8 IS040 IS040
Spindle travel	110	127
Automatic feed kf spindle	0.04/0.08/0.15	0.04/0.08/0.15
Table feed	30~855	30~855
Take-off and landing platform feed	9~270	9~270
End vertical shaft to work away from the table	90~490	70~470
Spindle center to work away from the table	0-305	0-305
Spindle center to the horizontal distance between cantilever mm	235	235
Arm travel	500	
Maim motor power	0.85~1.5 2.2	2.2 2.2
Rapid motor power	0.75	0.75
Cooling pump flow	12	12
Overall size	1750x1450x2150	1750x1450x2200
Net weight	1420	1420

Milling machine

Specification	Unit	X6328A-2
Table size	mm	1300x280
Longitudinal travel	mm	600
Cross travel	mm	300
Vertical travel	mm	400
Spindle nose to workbench	mm	150-550
Spindle taper		ISO 40
Table feed on X	mm/min	360-1100(8 step)
Table feed on Y	mm/min	360-1100(8 step)
Spindle speeds range	r/min	Vertical(infinite speed)
		Horizontal(60-1635) 12 steps
Main motor	kw	2.2kw
Overall dimensions	mm	1850x1750x2250
Net weight	kg	1500



X6328A-2

Harden and ground guideways.

X6328A-2: Table automatic feed on X.Y.direction by gear driven, table can be swivel.

X6328A: Table automatic feed on X.Y. direction by gear driven.

X6328C: Table automatic feed on X.Y.Z direction by gear driven.

Standard accessories:

draw bar, spindle rod, reduction sleeve, wrenches, Parallel vice, mill chuck, drill chuck, work lamp, coolant system, titled wedge, horizontal cutter arbors



X6328A

Optional accessories:
DRO, universal dividing head, rotary table, 58PCS clamping kit, mill chuck set, swivel work table, "CE" spindle protecting arbor



Taiwan milling head



X6328C

Specification	Unit	X6328A	X6328C
Table size	mm	1200x280	1200x280
T-slots(No./width/pitch)		5/14/50	5/14/50
Table travel(X,Y,Z)	mm	620/260/400	620/260/400
Spindle nose to table surface	mm	115-515	90-490
Distance between horizontal spindle and table surface		0-330	0-305
Spindle speed range	r/min	115-1750(V)45-1350(H)	115-1750(V) 45-1350(H)
Spindle taper		MT4(V) ISO40(H)	MT4(V) ISO40(H)
Table feed(X.Y)	mm/min	13-265(8 step)	30-855(8 step)
Table feed(Z)	mm/min	-	9-270
Distance between horizontal spindle and ram surface	mm	215	215
Main motor power	kw	0.85/1.5(V) 2.2(H)	0.85/1.5(V) 2.2(H)
Rapid motor power	kw	0.75	0.75
Overall dimensions	mm	1750x1450x2150	1750x1450x2150
Net weight	kg	1380	1420