

**ZAY7045FG ZAY40FG ZAY7032FG ZAY7025FG**

<http://www.ycjxie.com> E-Mail: [Sales@ycjxie.com](mailto:Sales@ycjxie.com) [dfzhu@163.net](mailto:dfzhu@163.net)
**Drilling milling machine-ZAY7025/32/40/45FG**

**Feature:**

- Gear- driven and square column
- Milling,drilling,tapping,boring and reaming
- Head swivels  $\pm 90^\circ$  vertically
- Micro feed precision
- Adjustable gibs on table precision
- Strong rigidity,powerful cutting and precise positioning

**Standard accessories:**

Allen wrench, draw bar,wedge shifter,wrenches,drill chuck arbor, screw driver,washes.

**Optional accessories:**

Parallel vise,swivel table,double speed motor,auto tapping electrical,power feed attachment, taper reduction sleeve,drill chuck,mill chuck,mill cutter holder, machine stand,chip tray,working lamp,coolant system.clamping kits (58pcs).DRO,universal dividing head,H/V rotary table.

MODEL	ZAY7025FG	ZAY7032FG	ZAY7040FG	ZAY7045FG
Drilling capacity	Φ25mm	Φ32mm	Φ40mm	Φ45mm
Face milling capacity	Φ63mm	Φ63mm	Φ80mm	Φ80mm
End milling capacity	Φ20mm	Φ20mm	Φ32mm	Φ32mm
Max.distance from spindle nose to table	445mm		450mm	
Min.distance from spindle axis to column	203mm		260mm	
Spindle travel	85mm		130mm	
Spindle taper	M.T.3 or R8	M.T. 3 or R8	M.T.4 or R8	M.T.4 or R8
Step of spindle speed	6		6	
Range of spindle speed 50Hz	95-1420 r.p.m		80-1250 r.p.m	
60Hz	115-1700 r.p.m		95-1500 r.p.m	
Swivel angel of headstock(vertically)	90°		90°	
Table size	520x160mm		800x240mm	
Forward and backward travel of table	140mm		175mm	
left and right travel of table	290mm		500mm	
Motor Power	0.37KW	0.75KW(1HP)	1.1KW(1.5HP)	1.5KW(2HP)
Net weight/Gross weight	180kg/240kg	320kg/370kg		323kg/373kg
Packing size(LxWxH)	680x750x1000mm	770x880x1160mm		
Loading amount/20" container	48pcs	36pcs		